



E A S T E R N I N S T R U M E N T S



CentriFlow®

Material Test Report

Corn Flakes with Raisins



CentriFlow®

Date Tested:	November 24, 2001	Temperature:	Ambient (78°F/25.6°C)
Technician:	Alan Norman	Particle Size:	0.5" - 0.125"
Test Location:	Eastern Instruments	Flowability:	High
CFM Model:	6" Type I CentriFlow®	Cohesiveness:	None
Meter Capacity:	6.75 ft ³ /min	Density (lb/ft ³):	10-15 lbs/ft ³
Feed System:	Vibratory Conveyor	Inhibit Setting:	0.200 Volts



Test #1	Percent of Volumetric Capacity = 50%								
Run #	Actual Weight		Metered Weight		Metered/Actual		Delta Weight		% Error
1	6.27		6.28		1.002		0.010		0.16%
2	6.27		6.28		1.002		0.010		0.16%
3	6.24		6.24		1.000		0.000		0.00%
4	6.26		6.27		1.002		0.015		0.24%
5	6.25		6.27		1.003		0.020		0.32%
Average:					1.0018				
STD:					0.0012				
% STD:					0.12%				

Additional Comments: Tested using a 6" CentriFlow® Type I Meter in the Reverse Direction Flow Configuration. The run time was 6 seconds per batch.

Accuracy Statement:

"The CentriFlow® Meter will provide accuracy to within $\pm 0.25\%$ of reading when operating within $\pm 10\%$ of the calibrated flow rate, as long as the flow rate is within the operational range of the meter."